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THE EFFECTS OF TOOL GEOMETRY AND PATH STRATEGY IN SPIF PROCESS



Scholar's Press. Taschenbuch. Book Condition: Neu. 220x150x11 mm. Neuware - Single Point Incremental Forming (SPIF) is a forming technique of sheet material based on layered manufacturing principles. The sheet part is locally deformed through horizontal slices. The moving locus of forming tool (called as toolpath) in these slices constructed to the finished part is performed by the CNC technology. The toolpath is created directly from CAD model of the final product. A general purpose fixture and special forming tools have...

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